

Replacing a Controller

Follow these instructions to replace a controller.

1. Disconnect power from the unit.
2. The controller bezel is held in place by tabs at the top and bottom. Slide the metal bezel up to disengage the lower tabs (see Figure 1). Then slide the bezel down to disengage the upper tabs (see Figure 2).
3. Remove the two screws from the upper corners of the control panel (see Figure 3). The control panel is hinged at the bottom and swings open from the top.
4. Swing the controller down. Unplug the 15-pin wiring harness from the connector on the back of the controller and unplug the grounding wire from the terminal adjacent to the connector (see Figure 4). Remove the control panel assembly by lifting it from the hinged slots in the frame (see Figure 5).
5. Install the replacement controller and reverse the above steps to reassemble the unit.

***Note: When reinstalling the bezel the long tabs go toward the top and the short tabs toward the bottom. Slide the top of the bezel in first, then push the bezel in and slide down to engage the tabs.**

6. Connect power to the unit and test operation.

In This Kit		
Part No.	Description	Qty
106-6357	Digital Controller	1
819-6234	Instructions	1



Figure 1: Slide the bezel up to disengage lower tabs.



Figure 2: Slide the bezel down to disengage upper tabs.



Figure 3: Remove the screws from the upper corners.

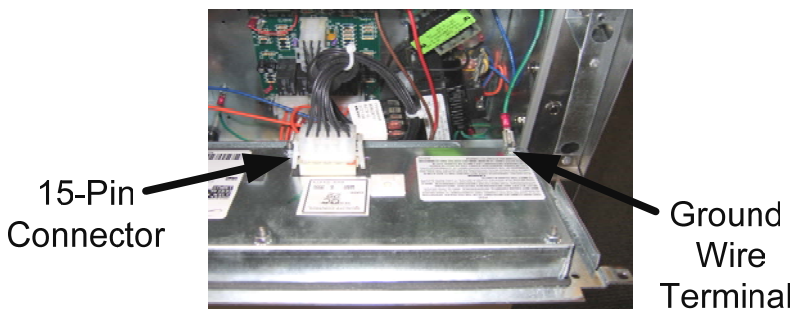


Figure 4: The 15-pin connector and ground wire terminal.



Figure 5: Lift computer from hinged slots.